

TAKE TIME TO PLAN

## Spill Prevention

The best way to manage a spill is to prevent it from happening in the first place. There are many activities and precautions a site can take to help prevent spills from occurring.



To help prevent spills from occurring:

- Practice good housekeeping. Make sure everything has a place and everything is in its place.
- Minimize the amount of material you have stored on site. Less material stored means there is less available to spill.
- Protect containers from the risk of being punctured by moving equipment.
- Store containers of liquid in an area that provides secondary containment.
- Use double walled tanks for storing large volumes of liquid.
- Know what to do if material is spilled. This will reduce the impacts a spill could have on the environment.
- Store chemicals with care, in containers that are in good repair. Ensure containers are properly labeled and compatible with the chemical it is storing.
- Monitor transfers of materials; inspect hoses, tanks, pumps and containers for damage or malfunctioning.
- Know how much your tank holds before filling up.
- Keep an inventory of what you have and where you have it.
- High level alarms and automatic shut offs are important in preventing spills.
- Practice preventative maintenance. It not only keeps equipment working, it also ensures against accidental release of contaminants.
- Knowledgeable employees and contractors are also important in preventing spills.

### Employees should be trained to:

- Properly inspect and test equipment, tanks and hoses
- Take actions to prevent spills
- Follow preventative maintenance procedures
- Understand their role in spill response
- Maintain spill response equipment
- Practice good housekeeping
- Properly contain and store materials to avoid being damaged, punctured or spilled

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### DID YOU KNOW?

- The Environmental Performance Department organizes basic spill response training throughout the Walker group of companies. Please let us know if your site has not been trained over the last 2 years.
- More information on spills can be found in the Walker Industries Emergency Response Plan under Section 3.3 *Spills*.



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# Spill Prevention

Company \_\_\_\_\_ Date \_\_\_\_\_ Delivered by \_\_\_\_\_

Other topics discussed \_\_\_\_\_

Name	Signature	Name	Signature

## QUESTIONS/DISCUSSIONS

RECORD RESPONSES SPECIFIC TO YOUR SITE

1. What spill prevention measures do you have at your facility? \_\_\_\_\_
2. What additional steps could you take at your facility to prevent spills? \_\_\_\_\_
3. What spill prevention training have you had? \_\_\_\_\_
4. What additional spill prevention training would you recommend? \_\_\_\_\_

## 2015 Sustainability Report

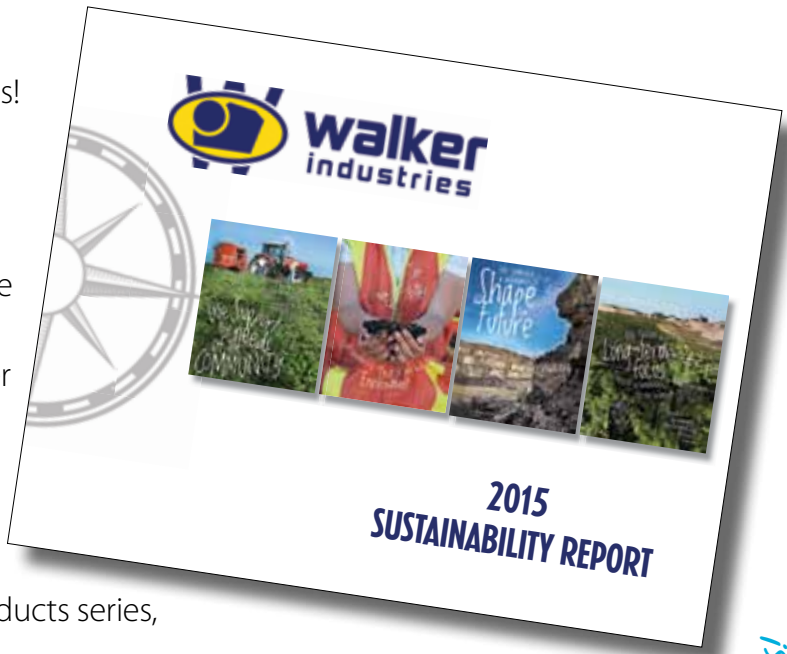
The 2015 Sustainability Report is now available on the corporate website:  
<http://www.walkerind.com/corporate/sustainability/> .  
 There are options available to download the full PDF version of the report or you can view and share the stories in the HTML version from your computer or mobile devices!

There are some great stories about what we do to support the environment.  
 Some fun facts from the report:

- Organic Resource Toronto achieved a 69% decrease in electricity with a lighting upgrade
- Walker Emulsions - Portland reduced their water footprint by 32% by continuing to recycle water through the use of the cooling tower, increased the reuse of wash water in the production process and implemented a tracking system to measure and reduce water consumption.
- Walker Environmental diverted 105,304 tonnes of waste
- Walker Aggregates diverted 121,646 tonnes of concrete and asphalt
- Walker Emulsions reworked 92,771 kilograms of emulsion back into their wood products series, preventing waste generation.

Thank you to everyone that contributed to the 2015 Sustainability Report!

Please contact Jamie Mereweather if you would like Sustainability Report business cards for events, meetings, etc. Hard copies are available at each site for employees and visitors to enjoy.



YOU ARE WONDERFUL!! CONGRATULATIONS!  
 Clearly no group can, as an entity, create ideas. Only individuals can do this. A group of individuals may, however, stimulate one another in the creation of ideas. Estill I. Green